

Service Information Bulletins (PDF, on FTP Server), in Chronological Order, as of 22.04.2008			
Concerned	SI No.	Year	Subject
A67	4c	1975	PSU
A67	9a	1976	Various improvements
A80 VU	12b	1976	Speed conversion
A80 VU	13	1976	Electronic tape counter
A80 MR	16	1976	Electronic tape counter
A80 R	16	1976	Electronic tape counter
A80 VU	16	1976	Electronic tape counter
089	17	1977	EMT 240 reverb unit
189	17	1977	EMT 240 reverb unit
A80 R	22	1977	Zero locator
A80 VU	22	1977	Zero locator
A67	23	1977	Varispeed
B67	23	1977	Varispeed
A80 RC	27	1977	Zero locator
A81	27	1977	Zero locator
089	28	1977	PSU inrush current limiter
189	28	1977	PSU inrush current limiter
B67	30a	1977	Various improvements
B67, A80	31	1978	Measuring Procedure for VU Meter Panels
169	32	1978	Various improvements
A80 R	33	1978	Zero locator
A80 RC	33	1978	Zero locator
A80 VU	33	1978	Zero locator
A81	33	1978	Zero locator
B67	34	1978	Tape counter
B67	35	1978	Conversions
TLS2000	37	1978	Generator
169	40	1979	Power supply
269	40	1979	Power supply
089	42	1979	Bargraph level meters
189	42	1979	Bargraph level meters
A800	43	1979	Various improvements
A80 VU	44	1979	Switching code 1.080.811
A800	45	1979	Move sensor replacement
089	48	1980	Studer tape recorder remote
189	48	1980	Studer tape recorder remote
A62	48	1980	Remote Module for 089/189
A67	48	1980	Remote Module for 089/189
A80 MR	48	1980	Remote Module for 089/189
A80 QC	48	1980	Remote Module for 089/189
A80 R	48	1980	Remote Module for 089/189
A80 RC	48	1980	Remote Module for 089/189
A80 VU	48	1980	Remote Module for 089/189
B62	48	1980	Remote Module for 089/189
B67	48	1980	Remote Module for 089/189
169	50	1980	Various improvements
269	50	1980	Various improvements
A800	51	1980	Narrow head block
A62	52	1980	A80RC address start IF
B62	52	1980	A80RC address start IF
089	53	1980	Speaker protection
A800	55	1980	SW update
A80 RC	56	1980	FM Pilot Tone
169	57	1980	Various improvements
269	57	1980	Various improvements
B67	58	1981	Various improvements
A80 VU	59	1981	Increased bias

Service Information Bulletins (PDF, on FTP Server), in Chronological Order, as of 22.04.2008			
Concerned	SI No.	Year	Subject
A80 VU	61	1981	Lapping of multi-track heads
A800	61	1981	Lapping of multi-track heads
A820 MCH	61	1981	Lapping of multi-track heads
A827	61	1981	Lapping of multi-track heads
A80 R	62	1981	Various improvements
A80 RC	62	1981	Various improvements
A80 VU	63	1981	Various improvements
A80 MR	64	1981	Various improvements
A80 QC	64	1981	Various improvements
A80 R	64	1981	Various improvements
A80 RC	64	1981	Various improvements
A80 VU	64	1981	Various improvements
A800	65	1981	TLS2000 / A800
TLS2000	65	1981	TLS2000 / A800
A800	66	1981	TD/audio adjustments
A80 VU	67	1982	Narrow head block
A80 VU-Pre	68	1982	MkII update
A800	70	1982	Extended remote facilities
A800	71	1982	Transformerless I/O
A800	72	1983	Spooling motor power unit update
B67	73	1983	MkII sync versions service instructions
A810	77	1983	Various improvements
A800	78	1983	Audio update
A80 VU	79	1983	2" pinch roller
A800	79	1983	2" pinch roller
A800	81	1983	SW update
B67	82	1983	Pilot versions alignment
A80 VU	xx	1984	Switching Code PCB Replacement
A80 MR	83, 83a	1984	Various improvements
A810	84	1984	TC read performance
A726	86	1984	MPX output
#2706	87	1984	Tweeter overload protection
A80 VU	88	1984	2" slideable dashpots
TLS4000	89	1985	SW update
A725	90	1985	HW/SW update
A810	91	1985	Various improvements
A725	92	1985	HW/SW update
A820-2	93	1985	Various improvements
A80 VU	94	1986	MkIV update
A810	95	1986	SW update
A800	96	1986	Spooling motor power unit, slew rate limiter
TLS4000	97	1986	SW update
A820-2	98	1986	Prel. alignment instructions
A810	99	1986	SW update
A820-2	100	1986	SW update
A800	101	1986	Tape tension sensor w. hall effect potentiometer
A725	102	1986	HW/SW update
A810	103	1987	SW update
A80 VU	104	1987	Fan
A80 MR	105	1987	Tape tension sensor
A80 QC	105	1987	Tape tension sensor
A80 R	105	1987	Tape tension sensor
A80 RC	105	1987	Tape tension sensor
A80 VU	105	1987	Tape tension sensor
A710	106	1987	Various improvements
A812	107	1987	Various improvements

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Concerned	SI No.	Year	Subject
SC4008	109	1987	HW update
A820 MCH	110	1987	HW/SW update
A725	111	1987	HW/SW update
A807	112	1987	Start improvement
A67	113	1987	TCA561 replacement
B67	113	1987	TCA561 replacement
A807	114	1987	SW update
A820 MCH	115	1988	Complement to service instructions manual
A810	116	1988	SW update
A727	117, 117a	1988	Update for use with parallel controller
A812	118	1988	SW update
A727	119	1988	SW update for parallel controller
A820 MCH	120a, 120b	1988	HW/SW update
A820 MCH	121	1988	Remote controls - complement to service instructions manual
TLS4000	122	1988	SW update
A725	123	1989	CD drive replacement
A727	123	1989	CD drive replacement
A812	124	1989	SW update
SC4008	126	1989	SW update
A730	127	1989	HW/SW update
A820 MCH	128	1989	SW update
A820 MCH	129	1989	HW update
A820-2	130	1989	SW update instructions
A820-2	131	1989	HW update instructions
A820-2	132	1989	SW update instructions
A820 MCH	133	1989	Pinch roller gate
A820 MCH	134	1989	Complement to service instructions manual
A727	135	1989	HW/SW update
900	136	1989	Fader care kit
961	136	1989	Fader care kit
962	136	1989	Fader care kit
963	136	1989	Fader care kit
970	136	1989	Fader care kit
A827	07	1990	Audio PCB modifications
A820 MCH	137	1990	Autolocator update
A827	138	1990	SW update
A827	140	1990	Audio SW update
D820 MCH	141	1990	SW update
D820 MCH	142	1990	Various improvements
A80 VU	143	1991	Servo board 1.630.051.86
SC4008	145	1991	SW update
A820 MCH	146	1991	SW update
Autolocator	147	1991	Modifications
A827	148a	1991	SW update
A827	149a	1991	SW update
A730	150	1991	New servo electronics
A80 VU	151	1991	Tape path improvement
A800	151	1991	Tape path improvement
A800	152	1991	Spooling motor power amp update
SC4016	153	1991	SW options
D820 MCH	154	1991	Modifications, SW update
SC4008	156	1992	SW update
A827	158	1993	SW update
D820 MCH	159	1993	Modifications, SW update
D780	160	1993	Shuttle
D827	161a	1995	SW update

Service Information Bulletins (PDF, on FTP Server), in Chronological Order, as of 22.04.2008			
Concerned	SI No.	Year	Subject
D820 MCH	162	1995	Tape guide
D827	162	1995	Tape guide
D741	05	1996	Service info
D820	07	1996	Tape cleaner
D827	07	1996	Tape cleaner
D741	10	1996	SW update
D827	06	1997	Converter conversion
D820	03	1998	New heads
D827	03	1998	New heads
A810	-	2007	Amorphous heads (1.318...) conversion
A810	-	2007	EQ parameters/SW compatibility update

Service Information Bulletins (PDF, on FTP Server), sorted by Device, as of 22.04.2008			
Concerned	Year	SI No.	Subject
#2706	1984	87	Tweeter overload protection
089	1977	17	EMT 240 reverb unit
	1977	28	PSU inrush current limiter
	1979	42	Bargraph level meters
	1980	48	Studer tape recorder remote
	1980	53	Speaker protection
169	1978	32	Various improvements
	1979	40	Power supply
	1980	50	Various improvements
	1980	57	Various improvements
189	1977	17	EMT 240 reverb unit
	1977	28	PSU inrush current limiter
	1979	42	Bargraph level meters
	1980	48	Studer tape recorder remote
269	1979	40	Power supply
	1980	50	Various improvements
	1980	57	Various improvements
900	1989	136	Fader care kit
961	1989	136	Fader care kit
962	1989	136	Fader care kit
963	1989	136	Fader care kit
970	1989	136	Fader care kit
A62	1980	48	Remote Module for 089/189
	1980	52	A80RC address start IF
A67	1975	4c	PSU
	1976	9a	Various improvements
	1977	23	Varispeed
	1980	48	Remote Module for 089/189
	1987	113	TCA561 replacement
A710	1987	106	Various improvements
A725	1985	90	HW/SW update
	85	92	HW/SW update
	1986	102	HW/SW update
	1987	111	HW/SW update
	1989	123	CD drive replacement
A726	1984	86	MPX output
A727	1988	117, 117a	Update for use with parallel controller
	1988	119	SW update for parallel controller
	1989	123	CD drive replacement
	1989	135	HW/SW update
A730	1989	127	HW/SW update
	1991	150	New servo electronics
A80 MR	1976	16	Electronic tape counter
	1980	48	Remote Module for 089/189
	1981	64	Various improvements
	1984	83, 83a	Various improvements
	1987	105	Tape tension sensor
A80 QC	1978	31	Measuring Procedure for VU Meter Panels
	1980	48	Remote Module for 089/189
	1981	64	Various improvements
	1987	105	Tape tension sensor

A80 R	1976	16	Electronic tape counter
	1977	22	Zero locator
	1978	31	Measuring Procedure for VU Meter Panels
	1978	33	Zero locator
	1980	48	Remote Module for 089/189
	1981	62	Various improvements
	1981	64	Various improvements
	1987	105	Tape tension sensor
A80 RC	1977	27	Zero locator
	1978	31	Measuring Procedure for VU Meter Panels
	1978	33	Zero locator
	1980	48	Remote Module for 089/189
	1980	56	FM Pilot Tone
	1981	62	Various improvements
	1981	64	Various improvements
	1987	105	Tape tension sensor
A80 VU	1976	12b	Speed conversion
	1976	16	Electronic tape counter
	1976	13	Electronic tape counter
	1977	22	Zero locator
	1978	33	Zero locator
	1979	44	Switching code 1.080.811
	1980	48	Remote Module for 089/189
	1981	59	Increased bias
	1981	61	Lapping of multi-track heads
	1981	63	Various improvements
	1981	64	Various improvements
	1982	67	Narrow head block
	1983	79	2" pinch roller
	1984	xx	Switching Code PCB Replacement
	1984	88	2" slideable dashpots
	1986	94	MkIV update
	1987	104	Fan
	1987	105	Tape tension sensor
	1991	143	Servo board 1.630.051.86
1991	151	Tape path improvement	
A80 VU-Pre	1982	68	MkII update
A800	1979	43	Various improvements
	1979	45	Move sensor replacement
	1980	51	Narrow head block
	1980	55	SW update
	1981	61	Lapping of multi-track heads
	1981	65	TLS2000 / A800
	1981	66	TD/audio adjustments
	1982	70	Extended remote facilities
	1982	71	Transformerless I/O
	1983	72	Spooling motor power unit update
	1983	78	Audio update
	1983	79	2" pinch roller
	1983	81	SW update
	1986	96	Spooling motor power unit, slew rate limiter
	1986	101	Tape tension sensor w. hall effect potentiometer
	1991	151	Tape path improvement
	1991	152	Spooling motor power amp update
A807	1987	112	Start improvement
	1987	114	SW update
A81	1977	27	Zero locator
	1978	33	Zero locator

A810	1983	77	Various improvements
	1984	84	TC read performance
	1985	91	Various improvements
	1986	95	SW update
	1986	99	SW update
	1987	103	SW update
	1988	116	SW update
	2007	07	Amorphous heads (1.318...) conversion
	2007	07	EQ parameters/SW compatibility update
A812	1987	107	Various improvements
	1988	118	SW update
	1989	124	SW update
A820 MCH	1981	61	Lapping of multi-track heads
	1987	110	HW/SW update
	1988	115	Complement to service instructions manual
	1988	120a, 120b	HW/SW update
	1988	121	Remote controls - complement to service instructions manual
	1989	128	SW update
	1989	129	HW update
	1989	133	Pinch roller gate
	1989	134	Complement to service instructions manual
	1990	137	Autolocator update
A820-2	1985	93	Various improvements
	1986	98	Prel. alignment instructions
	1986	100	SW update
	1989	130	SW update instructions
	1989	131	HW update instructions
	1989	132	SW update instructions
A827	1981	61	Lapping of multi-track heads
	1990	07	Audio PCB modifications
	1990	138	SW update
	1990	140	Audio SW update
	1991	148a	SW update
	1991	149a	SW update
	1993	158	SW update
Autolocator	1991	147	Modifications
B62	1980	48	Remote Module for 089/189
	1980	52	A80RC address start IF
B67	1977	23	Varispeed
	1977	30a	Various improvements
	1978	31	Measuring Procedure for VU Meter Panels
	1978	34	Tape counter
	1978	35	Conversions
	1980	48	Remote Module for 089/189
	1981	58	Various improvements
	1983	73	MkII sync versions service instructions
	1983	82	Pilot versions alignment
1987	113	TCA561 replacement	
D741	1996	05	Service info
	1996	10	SW update
D780	1993	160	Shuttle
D820	1996	07	Tape cleaner
	1998	03	New heads

D820 MCH	1990	141	SW update
	1990	142	Various improvements
	1991	154	Modifications, SW update
	1993	159	Modifications, SW update
	1995	162	Tape guide
D827	1995	161a	SW update
	1995	162	Tape guide
	1996	07	Tape cleaner
	1997	06	Converter conversion
	1998	03	New heads
SC4008	1987	109	HW update
	1989	126	SW update
	1991	145	SW update
	1992	156	SW update
SC4016	1991	153	SW options
TLS2000	1978	37	Generator
	1981	65	TLS2000 / A800
TLS4000	1985	89	SW update
	1986	97	SW update
	1988	122	SW update